

Work Order ID 52609 -2

October 5, 2009 7:23:08 AM

Page 1

Item ID: D3134-3

Revision ID: E

Item Name: Rod

Start Date: 10/05/09 Start Qty: 4.00

Required Date: 10/05/09 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3134

Rev E

100



Small Fab

Small Fab

Small Fab

0.00

Memo

0.00

Open both ends with 00.161 (#20) drill and thread both ends as per Dwg D3134

Deburr rod, no sharp edges. Bend as per Dwg D3134 using template D3134-3T3

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

120



Packaging

Packaging

Identify as per dwg & Stock Location: 48670 0.00

Memo

0.00

TODAY

Split 8/09/10/05  
Accept



Setup Start



Stop

Cust Item ID:

Customer:



(IX)

> m-h out 10/05

2/5016/05

(40) 4

09/10/05

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Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

130



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Accept



Setup Start

Stop



Cust Item ID:

Customer:



09/10/06

MR

09-10-06

# Picklist Print

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Page 1

Work Order ID: 52609

Parent Item: D3134-3RevE

Parent Item Name: Rod

Comments:



Start Date: 10/05/09

Required Date: 10/05/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.250W.049		Purchased	No			100	f	38.4810	9.5789			



304 Seamless Tubing .250 x .049w

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

38.481

109248

3.781

112518 ✓

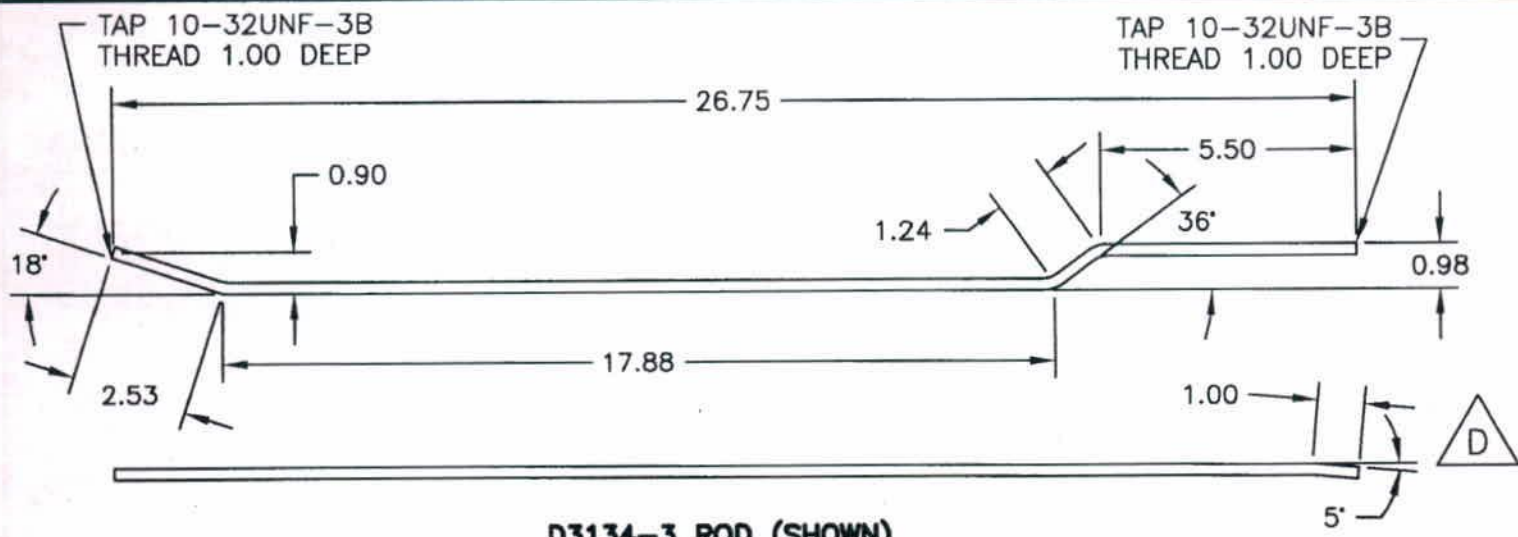
34.7

M-L 09/10/05  
MH2518



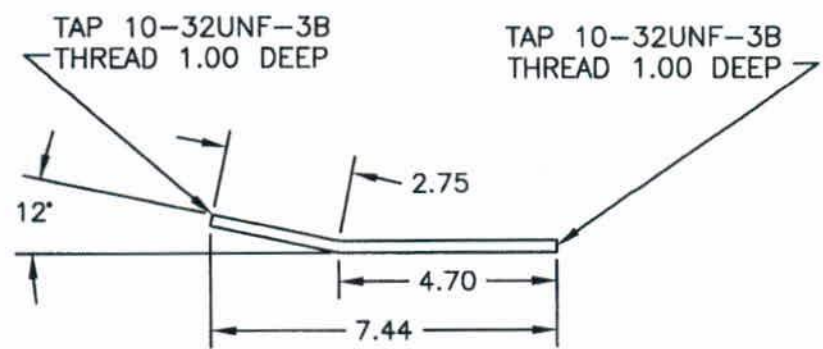
4052609

**DART**



**D3134-3 ROD (SHOWN)**  
(REPLACES PREMIER P/N B30-23000-139)  
**D3134-4 ROD (OPPOSITE)**

06-05-08



**D3134-1 ROD**  
(REPLACES PREMIER P/N B30-23000-137)

**NOTES**

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL  
(REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656  
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD
CHECKED		APPROVED		HAWKESBURY, ONTARIO, CANADA
DATE	06.05.08	TITLE	ROD	SHEET 1 OF 2
A	02.04.17	NEW ISSUE		SCALE
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1		NTS
C	04.10.18	ADD PART MARKING		
D	05.12.05	CORRECT VIEW		
E	06.05.08	ADD -5, REF DSI 9331		

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